

# David Taylor Research Center

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Technical Conference Proceedings

## Proceedings of the Sixth International Cryocoolers Conference

Plymouth, Massachusetts

October 25-26, 1990

Volume I & II

Edited by  
Geoffrey Green and  
Margaret Knox

CRYCOOLERS  
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## FOREWORD

These two volumes contain the proceedings of the Sixth International Cryocooler Conference (ICC), held in Plymouth, Massachusetts, on October 25–26, 1990. Peter J. Kenney of CTI-CRYOGENICS was the conference chairman; Geoffrey Green of the U.S. Navy's David Taylor Research Center served as program committee chairman.

The first cryocooler conference, held in 1980, was designed to stimulate interest and discussion in the scientific and engineering community about the latest developments and advances in refrigeration for cryogenic sensors and electronic systems at temperatures below 20 kelvin. Since then the ICC has been held every second year, and the topic has been expanded to include scientific and technological developments in small, closed-cycle refrigerators and components operating at temperatures up to about 80 K.

This year, close to 260 participants gathered from all over the world. They represented numerous universities, private companies, and government and commercial laboratories, both foreign and domestic.

Fifty-four papers were presented. The speakers described advances in many areas of cryocooler technology. The discussions included advanced regenerators, Gifford McMahon systems, pulse tube and sorption coolers, Stirling, Joule-Thomson, magnetic, and hybrid coolers, and a broad range of applications and component technologies.

The development of a small, compact, reliable and efficient cryocooler continues to be priority for cryogenics. We are pleased to present these proceedings, which we believe show further significant progress in the field.

—*The Editors*

## ACKNOWLEDGMENTS

The Sixth International Cryocooler Conference Board would like to thank the following corporations, whose generous support contributed to the success of the 1990 Conference:

Arthur D. Little, Inc.

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## In Memoriam

The world of cryogenic engineering and small cryocooler technology was saddened by the death on August 5, 1990, of Dr. Howard O. McMahon, former President of Arthur D. Little, Inc., and a member of the Board of Directors of Helix Technology Corporation. He was 75 years old.

Dr. McMahon's pioneering efforts in the field of cryogenics made possible important contributions to the advancement of science and technology. In the late 1940's and 1950's, Dr. McMahon was responsible for developing and commercializing the Collins-ADL Helium Cryostat. The first commercial helium liquefier permitted universities and research laboratories throughout the world to conduct experiments at low temperatures and make important advances in the fields of chemistry, physics, biology, metallurgy, electronics and astronomy.

It was in the late 1950's at Arthur D. Little, Inc., that Dr. McMahon and William E. Gifford invented the Gifford-McMahon cryogenic refrigeration cycle—a unique method of reliably providing closed-cycle refrigeration at temperatures below 10 degrees kelvin. Initially, Gifford-McMahon cryogenic refrigerators were used for a variety of applications including the cooling of infrared detectors, low-noise ground-based receivers for satellite communication networks and experiments in low-temperature spectroscopy at long wavelengths.

With the birth of the microelectronics industry came the need for processing silicon wafers in clean, high-vacuum chambers. The ability to achieve ultra-clean conditions in vacuum processing chambers using Gifford-McMahon cryopumps has had a significant impact on the development of the complex high-speed, high-capacity integrated circuits of today. Subsequently, the Gifford-McMahon cryogenic refrigeration cycle became the industry standard refrigeration cycle for cryopump applications in the rapidly growing semiconductor industry.

A native of Alberta, Canada, and a naturalized citizen of the United States, Dr. McMahon received his B.A. and M.A. from the University of British Columbia in 1935 and 1937, and his Ph.D. in Physical Chemistry from the Massachusetts Institute of Technology in 1941. In 1943 he joined Arthur D. Little, Inc. and in 1964 became President, continuing as a Director until 1978.

Dr. McMahon was the author of many technical papers and held 22 patents on a wide variety of inventions. In 1979, Dr. McMahon was awarded the S.C. Collins Award in recognition of his outstanding technical contributions and dedicated service to the cryogenic community.

Dr. McMahon's inspiration and influence reached into many aspects of cryogenic engineering, especially into the advancement of small cryogenic coolers for commercial applications. In grateful recognition of his contributions, the Proceeding of the Sixth International Cryocooler Conference is dedicated Dr. Howard O. McMahon.



Dr. Howard O. McMahon